

Dear Owner,

On behalf of the whole Boatyard team, I would like to thank you for your confidence and for choosing to sail a \mathtt{KELT} .

This service handbook has been prepared to help you to become familiar with your boat and its maintenance .

I truly hope that your KELT will bring you great pleasure during your many sailing trips .

Very sincerely,



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1st page : "Copy to be kept by the owner"
2nd page : "Copy to be kept by the builder"
3rd page : "Copy to be kept by the KELT dealer"
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Owner

Name

7/ Other

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Address
 KELT DEALER stamp
                                            type of boat
                                            Fab. No
                                            Hull No.
                                            Engine No
                                            Date of receipt
                                            Delivered to the port of
Transporter
Comments made about the transport
DEFECTS, ANOMALIES, MISSING ITEMS REMARKED
1/ Hull, deck
2/ Standard inventory : exterior, interior (superstructure, sails)
3/ Rigging and spars
4/ Engine
5/ Electricity
6/ Options
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Signed at

Signature

on

FIRST COMMISSION REPORT

- 3 -

TAKE-OVER CHECK LIST

In order to quickly get used to your new boat, kindly have your KELT dealer explain the following points to you :

- I INSIDE THE BOAT
- 1°) Control of the equipment inventory
 (role and desired place)

tank, gauge, use of fuel and clutch levers and buttons .

- . Starting up after various check-con-trols .
- . Running in
- . General maintenance .
- 3°) Electricity
 - . Role and use of the battery commutator
 - . Electrics chart (role and position of each of the plugs) .
 - . Charge indicator

Functioning of the navigation instruments (speedo, compass, radio and depth sounder, etc).

- 4°) Fresh Water System (usage and precautions) .
 - . Filling-up-filter-foot pump-stopcocks (washbasin and sink drains) .
- 5°) Gas Circuit
 - Accommodation and positioning of the container
 - . Lighting
 - . Precautions for usage .
- 6°) W.C.
 - . Functioning, precautions
- 7°) Accesoiries
 - . Setting up the dining table
 - . Bunks
- 8°) Bilge pump
 - Fundamentals, functioning, drain, cleansing.

9°) Use of the drop Center-board

II - DECK SERVITUDE

- . Setting up the standing rigging, the moorings, the mast .
- Use and functioning of the running rigging and the functioning of the reefing system .
- . Adjustment and reefing of sails .

III - ENGINE EVOLUTION AND MANOEUVRE

- . Mooring, berthing
- . Beaching precautions .

GUARANTEE CARDS

	1er propriétaire Nom / Prénom	First owner Name / First name			
Φ	Adresse personnelle / Tél.	Personal address / Tel.			
Guarantee	Nom du bateau / N° de série	Your boat / Fab. nub.			
Kelt G	Conseiller KELT	Dealer adviser			
Owner's Ke	KELT Advisor's Stamp				
	Port d'attache / Zone de navigation	Home port / Usual zone of navigation			
guarantee	Date de changement de propriétaire	Date of change owner			
	2° propriétaire Nom / Prénom	Second owner Name / First name			
service					
•	Adresse personnelle / Tél.	Personal address / Tel.			
-sales					
ter					
2nd after	Nom du bateau / N° de série	Name of your boat / Fab. nub.			
Owner's	Nouveau port d'attache / Zone de navigation	New home port / Usual zone of navigation			
æ.					

AFTER-SALES SERVICE 2ND OWNER

Now you have taken possession of a KELT, you have become a "Keltist".

Kindly return this service card to us.

It will be used by us for putting you in touch with the sales representative in your zone of navigation.

We Shall also keep you up to date with activites such as meetings, regattas, open-days, presentation of new models, etc .

The KELT dealer from whom you bought your boat is a specialist in sailing . He knows our products, understands your needs, and tries as hard as possible to satisfy them .

The confidence shown by him in the quality of the construction of our boats permits him to pledge his reputation when he sells you your boat .

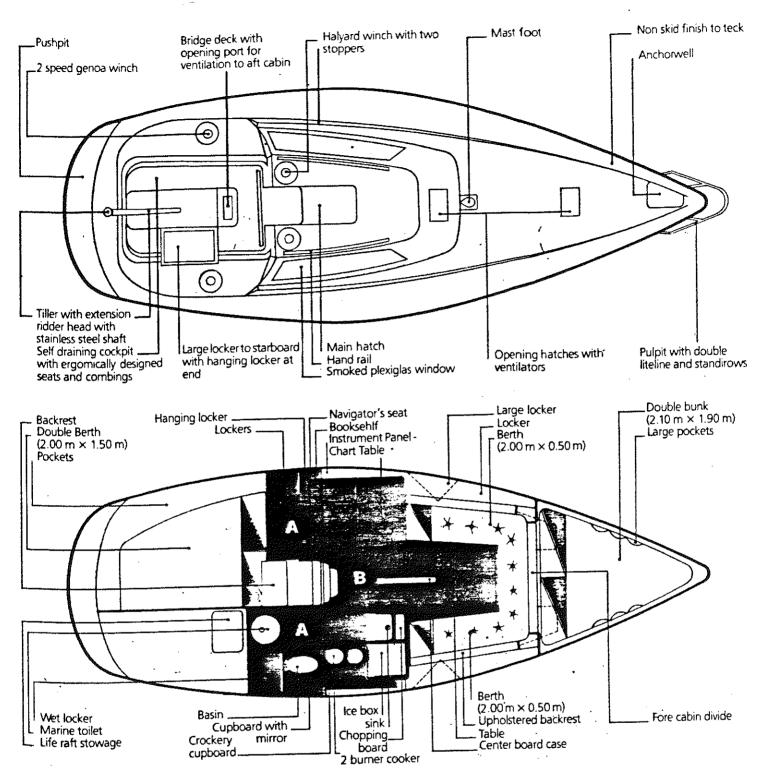
Over and above the factory quality control, your KELT dealer inspects the boat upon arrival, checks the equipment inventory and controls all the elements of the boat . He deals with the setting up of the mast and the adjustement of the standing rigging .

Your KELT dealer also has to settle any problem with the transporter .

Do not hesitate to consult your KELT dealer immediatly should any problem arise . Finally, he remains at your disposal for the purchase of spare parts for the modification or adaptation of the equipment .

TECHNICAL SPECIFICATIONS

		, ·
L.O.A.:	8,65 m/28.2 Ft 8,50 m/28.0 Ft 7,50 m/24.75 Ft 3,10 m/10.30 Ft 0,68/1,73 m 2.30/5.70 Ft 1,62 m/5.35 Ft 2900 kg 1200 kg 9/10°	Sail area : 44 m² Main sail : 18 m² Genoa : 26 m² Solent jib : 15 m² Storm jib : 5 m² Spinnaker : 62 m² Berths : 6 Heddroom : 1,82 m / 6 Ft Designers : Gilles VATON / Patrick ROSEO



Headroom : A : 1,72 m, B : 1,895 m / 1,82 m

The minimum capacity of the crane machinery should be equivalent to the weight of the boat, i.e. roughly 3 200 Kg .

It is imperative that a spreader bar be used to ensure a minimum transversal clerance of 3.10 metres for the straps .

The straps must be placed in the correct position ("raise here" stickers) so that they do not deteriorate the external parts protruding from the hull (log-line, depth sounder, propellor shaft ...).

 ${\tt N.B.}$ please close the stop cocks during launching and check that all submerged parts are watertight .

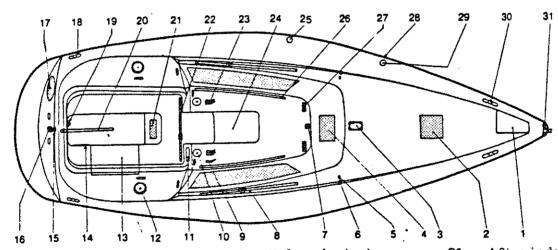
SEETING UP THE MAST

The KELT 29 must have its mast set by crane .

The steps to be taken are as follows :

- . Lie the mast flat on a cradle or on trestles ;
- . set the spreaders and fix the shrouds sligthly braced towards the top of the mast in the spreader ends;
- . attach the halyards, the cap shrouds and lower shrouds the lenght of the mast and tie them to its base;
- . grasp the mast with the crane below the rigging of the spreaders, raise and position in its base-plate;
- . temporarily fix the cap shrouds, lower shrouds, stays and backstays in order to free the crane .

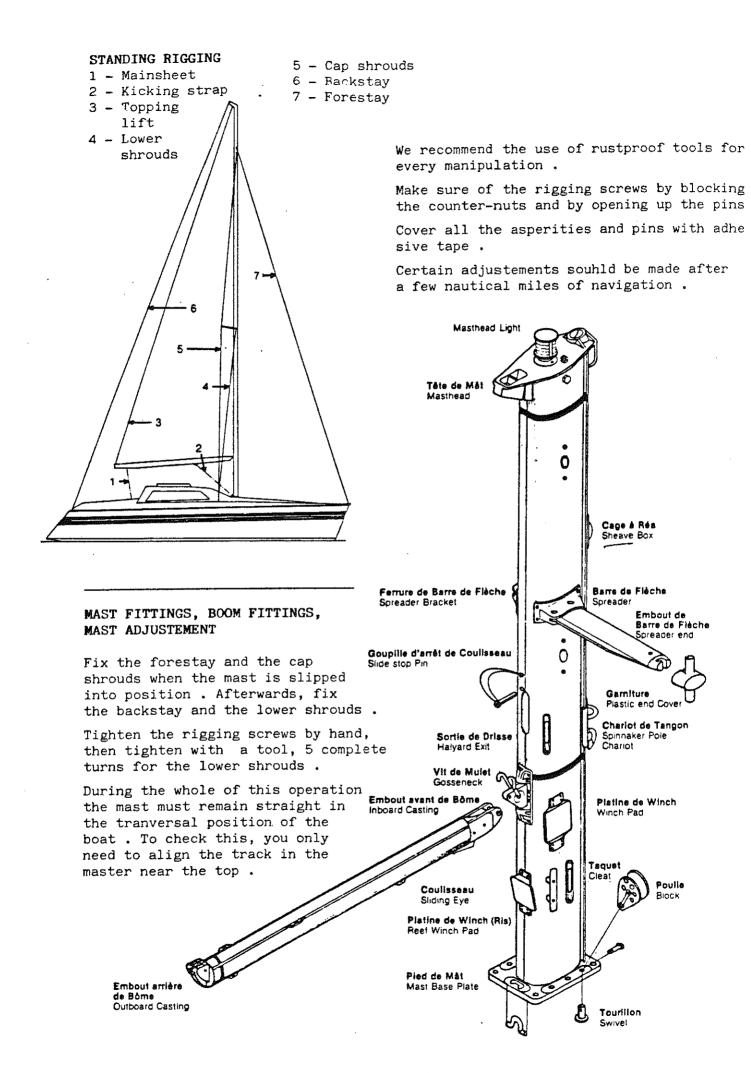
SUPERSTRUCTURE



- 1 Anchor well
- 2 Forward opening hatch
- 3 Mast foot
- 4 Slylight
- 5 Fairlead
- 6 Shroud chain-plate
- 7 Centre-board lifting
 halyard block (C.B.)
- 8 Genoa sheet track and genoa traveller
- 9 Center-board cable stopper (C.B.)

- 10 Halyard winch
- 11 Toilet Port
- 12 Sheet winch
- 13 Sail and life-raft locker
- 14 Gas locker
- 15 Backstay chain-plate
- 16 Navigation light
- 17 Aft cabin port
- 18 Stern mooring cleat
- 19 Engine controls
- 20 Tiller

- 21 Aft window
- 22 Mainsail sheet track
- 23 Halyard stopper
- 24 Main hatch
- 25 Fuel tank filler
- 26 Hand-rail
- 27 Halyard return blocks
- 28 Perforated aluminium toe-rail
- 29 Water tank filler
- 30 Bow mooring cleat
- 31 Bow fitting



Tighten the backstay in order to obtain a slight aft take in the mast .

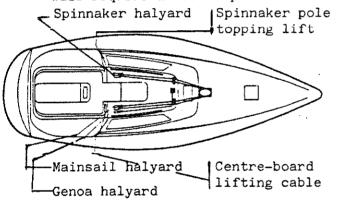
REPLACEMENT OF AN INSIDE HALYARD

1 - Get a member of the crew up to the top of the mas t on a bosun's chair . He will have with him a carrier (e.g. flag halyard of about 2 millimetres diameter) ballasted at the end with a small weight . Introduce this ballasted halyard into the masthead sheave corresponding to the halyard to be replaced, and let it drop down until its end appears level with the mast foot exit

2 - Make a hook enabling you to get the carrier out.

3 - Bind the other end of the carrier to the new halyard and cover with adhesive tape so that it passes more easily through the sheaves. Pull the carrier until the halyard comes out. The crew-member at the mast-head will help ease the halyard through.

This is a delicate operation which will require a little patience .



ADJUSTMENT OF THE SAILS

I - THE BASIC PRINCIPLES

Only after getting a good idea of the behaviour of the boat can we try to adjust the sails .

The two points upon which we shall centre our efforts are the force provided by the sails and the stability of the air flow .

Numerous parameters intervene in the adjustement of the sails . The given data are the characteristics of the boat and the cut of the sail in hand, then one must consider the variables which are the strength of the wind, the relative condition of the sea and the incidence of the wind on the sails . Ideally, every naturel element situation would have a corresponding type of boat and cut of sails .

With a desire for clarification and for easy application of the advice given in this article, we are going to accept the boat, its rigging and its sails, such as they are.

Let us go to sea and try to understand what happens on the water .

First of all, one must know where the wind is coming from . To this effect, vane and tell-tales are indispensable . They help us to appreciate the incidence of the wind on the sail .

Let us now consider the behaviour of the boat with respect to the force of the wind and the condition of the sea. With regards to this, let us take note of the wind force: generally, a condition of sea, a certain height of waves, corresponds to each force of wind.

In practice this relationship is not always constant and two types of situation can be seen :

- . wind stronger than that which would correspond to the sea encountered;
- . wind weaker than that which would correspond to the sea encountered .

When the sailing conditions are ideal, the wind corresponds to the state of the sea encountered, our boat carries sufficient sail area, it is weel-balanced at the helm, progresses normally and heels to about 10 degrees.

Going from this normal situation :
. if the wind weakens, the boat will no
longer have sufficient sail area to give
it the necessary force to progress in
the waves . We shall call this condition
"under-strong";

. if, on the other hand, the wind strengthens, the boat will have more sail area than necessary, we shall qualify this condition as being "over-strong".

Let us note finally that the correlation of wind strength, sea conditions which we have just studied can be influenced by the action of the current or by the lie of the coast .

Schematically we have : UNDERSTRONG CONDITION

Indicator	Remedies		
Little wind	. Let out the sail to give more power		
Rough sea	use the whole sail pull down the leeches		
Slight heel	reduce the gap between genoa and mainsail		
Slack boat	. diminish the stay tension		

OVERSTRONG CONDITION

Indicators

1:	liminate the ful- ness of the sail
Calm sea . h Strong heel a	y flattening it. elp the air flow nd reduce the eel of the boat
р	y opening the up- er part of the eech of the sail
Sluggish boat .G	et the stay as ight as possible

Remedies

N.B.: the indicators are inexact if one takes each one separately (see the sea/wind effect) it is in fact the whole tendency that must be taken into account.

II - THE MEANS OF ACTION .

The two sails which will serve as a basis for our study are the genoa and the mainsail .

We must note that in modern rigging, when close-hauled, only the genoa has a propulsive role, the mainsail being limited to the role of a foil helping the airflow.

a) Adjustement of the genoa

1 - Luff tension: playing on the tension of the luff enables one to let out or flatten the sail. This is done with the help of the halyard and, when the head has reached the masthead sheave, with the help of the cunningham (if it exists).

Indication of bad adjustement:

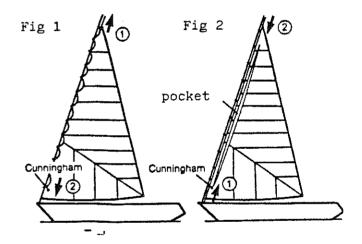
sufficient .

The genoa scallops: the tension is too weak on the luff.

The halyard (1) must be taken up then the cunningham (2) tightened if the tension is still in-

Fig 2 The genoa is too taut : a pocket appears along the luff .
One must slacken the cunningham

One must slacken the cunningham
(1) and if that is insufficient
slacken the halyard (2).



In a general manner one must slacken the halyard when the boat is understrong and haul it taut when it is over strong.

2 - Angle of incidence of the wind on the sail: the adjustment of this angle of incidence is made with the help of the sheet.

The best indicator of a correct adjustment of this angle of incidence is certainly constitued by the tell-tales fixed in the genoa .

Unfortunately this indicator is seldom used despite it being easily fitted and very economical. It is a question of fixing wool tell-tales in the genoa as follows (fig 3):

- . Thread a piece of of red or black wool on a needle ;
- . Heat the needle until it is redhot:
- . Pierce the genoa at about 20 Cm from the luff;
- . Make a knot in the wool each side of the sail .

Let us call A the tell tales to windward, directly visible from the boat . Let us call B the tell-tales to leeward, visible by transparence They are going to help us to find a correct adjustement .

If we haul in the genoa too much, the A tell-tales are horizontal, the B tell-tales fly in every direction . Fig 4

Let's progressively slacken the genoa sheet, at one point the B tell tales will become horizontal Fig 5

Let's release a few more cm of sheet, the A tell-tales begin to rise . STOP ! We have attained the correct adjustement . Fig 6

If we slacken excessively the genoa sheet the A tell-tales will rise vertically . Fig 7 .

When close-hauled and when a correct adjustement has been made, the helmsman is the one who must keep the tell -tales in the right position.

3 - Adjustement of the sheeting angle: let's come back to the normal situation defined above (well-balanced boat). The genoa sheet should then, theoretically, represents the bissector of the foot-leech angle of the sail - Fig 8.

When the helsman luffs too much, the whole of the luff of the genoa should, normally, lose wind almost simultaneously; the phenomenon beginning at the top of the sail and all the tell-tales following the movement.

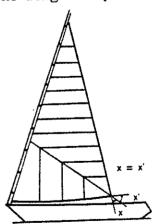
Indication of an incorrect adjustement: if the sheet is too far back, the boat loses speed and is sluggish, one can see the A tell-tales rise vertically, the sail loses wind high up and even flaps. The foot is tighter than the leech which is also likely to flap;

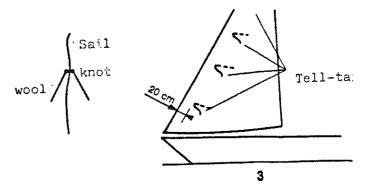
. If the sheet is too far forward, the boat loses speed and the genoa throws back excessively into the mainsail . Even hauled flat its foot is not taut . If the boat becomes over-powered, the sheet should be pulled further astern in order to open up the leech and eliminate The sag in the sail . The genoa thus loses strength .

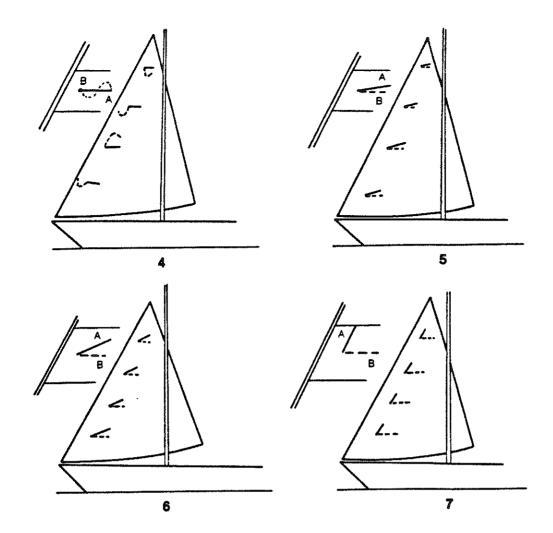
On the other hand, if the boat becomes under-powered, one has to give the genoa more strength.

4 - Stay tension: the best way to feel the stay tension is with the forestay tensioner, whether it be a pulley-block, a rigging screw or a hydraulic system. If the boat is under-powered we shall slacker the stay to help fill out the genoa. If the boat is over-powered we shall tauten the stay, and vice-versa, to obtain a leading edge of the genoa as straight as possible.

N.B. Abusive use of the forestay tensioner can considerably damage the hull . We must never forget to slacken it as soon as the tension is no longer required .







b)Adjustement of the Mainsail

Now that our genoa is well-adjusted, let's study the adjustement of the mainsail, first of all looking at the indication of an incorrect adjustement.

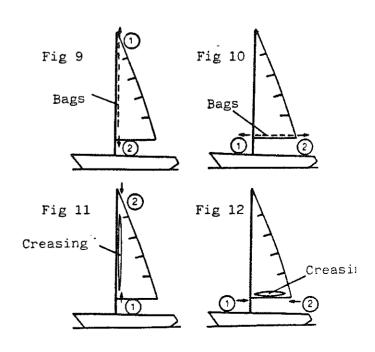
Bags along the mast, the luff is too slack . The halyard must be hauled in, the cunningham (2) tautened (if it exists) - Fig 9

Bags the length of the boom: the foot is too slack. More tension needs to be taken at the end of the boom or at the tack. Fig 10

Creasing along the mast: the luff is too taut. The cunningham (1) must be slackened, then the mainsail halyard (2). Fig 11

treasing the length of the boom: the foot is too taut. The tension must be eased at the end of the boom and at the tack. Fig 12 Between these two extremes the adjustement will be made according to the same principles as for the genoa:

- . under-powered boat, slacken everywhere in order to fill out the sail .
- . Over-powered boat, haul in everywhere in order to flatten the sail .



 \boldsymbol{c}) Adjustement of the main sheet track and the sheet .

We have already said that the main sail must only be adjusted with respect to the genoa .

The aesthetic and visual criteria of a correct adjustement is the similarity between the genoa and main sail leech (Fig 13).

To obtain this, we mustn't hesitate to twist the mainsail by pushing the mainsail sheet tack windward and slackening the sheet until the sail flaps the length of the mast. This adjustement of the main sheet track is subtle enough and itsresults are variable. It is up to each person to draw his or her own conclusions by watching the speed of the boat.

We must however, that in no case should the boom go windward beyond the axis of the boat and it is never a good idea to haul the mainsail in toofar, as it plays the role of tail even if it is not in full use and appears slack along the mast.

At a fair speed, on the other hand, the main sheet track must be adjusted to leeward and the forestay tautened in order to reduce the fullness of the mainsail .

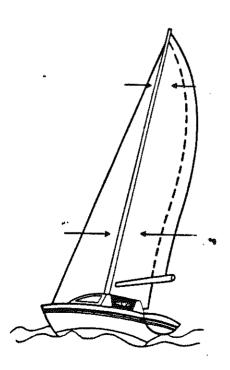


Fig 13

d) Role of the mast .

Its main role is that of support to the genoa and to fulfill this purpose and resist compression, it must be as straight as possible.

On a cruiser, it is difficult to get it to bend, as for a centerboarder to the point of absorbing part of the belly of the mainsail.

With respect to the adjustements of the sails, the only thing that counts is on the water . One must act fast and the only criteria that can indicate the value of the adjustement are the speed indicator or the other boats in proximity .

The correct adjustement of the sails must be a constant preoccupation. In a race, it helps to win ... on a cruise it gives us, apart from the satisfaction of by a well sailed boat, the means to cover an enlarged area with more security. Befor leaving, listen to the weather forecast pleasure-sailing must remain a pleasure

Have a good sail .

TAKING IN REEFS

This is done as follows :

1 - Position the reef-line.
To do this all you have to do is take hold of the line coming out of the boom, pass it through the reef eyelet-hole and fix the line to the stainless steel eyebolt which is behind the clew of the mai sail.

2 - Slacken the kicking-strap and the mainsail sheet .

3 - Lower the mainsail a little and fix the eye of the reef band tack in the hoc on the gooseneck . Tauten the halyard again .

4 - Pull in the reefline with the help o a winch at the foot of the mast, tauten carefully and stop the line in the stopper.

5 - Haul in the kicking-strap and the main sheet again .

BEACHING THE KELT 29

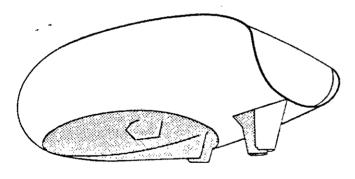
You have chosen to sail the KELT 29 integral centreboard yacht.

KELT has conceived for you a centerboard yacht which is perfectly reliable and will with its 68 cm draught allow you to:

- . sail in the summer away from the overcrowded and expensive ports,
- . reach the places of your dreams which were up until now inaccessible,
- . beach instantly without legs .

Beaching without legs is an indisputable advantage of the KELT 29. But the sea is still the sea, and we advise you therefore to respect the usual beaching precautions:

- . quality of the shelter
- . state of the bottom
- . evolution of the weather situation, rotation of the wind,
- . anchoring from the stern in order to get clear,
- . raising of the centre-board .



PARTICULAR ADJUSTMENTS FOR A CENTRE-BOARD YACHT

Your KELT 29 has been thought out with respect to its beaching ability. Nevertheless it keeps its excellent seagoing qualities. A few additional ideas can help you obtain an even better helm:

. do not over cover : the KELT 29 centre-board yacht benefits from a stiffness superior to that of the keel boat . If the helm becomes too strong, flatten your sails or reduce them . . do not force the boat by close-hauling in strong winds, by pulling at the tiller; on the contrary, first let her have a little more wind and

then pick up your course again .

- . adjust the mast vertically with no rake
- . when racing, raise the centre-board to its hal-way mark,
- . adding a folding propellor will improve the boat's performance and the efficiency of the rudder .

CHANGING THE CENTER-BOARD RAISING CABLE

This operation can only be done if the center-board is completely raised. The boat will therefore be gently beached so as not to damage the center-board into its box. One only has to lower the boat very gently, taking care to advance the boat slightly throughout the whole operation.

- 1 Open the inspection hatch
- 2 Unfasten the return sheave on deck
- 3 Send a carrier line down into the support tube, pick it up through the inspection hatch.
- 4 Fix the carrier line to the top end of the cable (the end without a lug) .
- 5 Pull the line until the cable appears on deck .
- 6 Put it through the return block flat on deck (the block will have to be unfastened).
- 7 Place the stainless-steel shackle through the lower part of the cable which will be fixed on the centre-board (tighten the shackle well).
- 8 Close the inspection hatch, making sure it is watertight (a mastic such as RUBSON should be used) .
- 9 And fix the cable to the centerboard pulley block on the deck .

LIFE-RAFT

The life-raft goes in a corner designed for it in the cockpit locker .

STARTING THE ENGINE

First of all we would advise you to carefully read the instruction leaflet which comes with your engine . Precautions before first use : check

- . the battery fuse is in working order;
- . the fuel stop is open;
- . the oil levels are correct;
- . the cooling system valves are open,
- . the drain cocks are closed ;
- . all the elements in contact with the sea are watertight;
- . the control box lever is in neutral
 position ;
- . the engine "stop" is pushed in .

Only once these verifications have been made can you switch on and press the starter .

Engine started: check at the exhaust outlet that the water from the cooling system is actually coming out. For any additional information, we would advise you to refer to the instructions leaflets for the YANMAR, VOLVO or BMW engines.

Beware :

The engine is subject to numerous and strong vibrations while it is running . After 3 hours of service, it is recommended to check that the following are tight:

- . the fixation collars of the fuel pipe
- . the fixation collars of the cooling system water pipes;
- . the collars of the exhaust circuit;
- . the fixation collars of the flexible connection piping of the stuffing-box;

- . the electric lugs, starter and engine earth;
- . the engine fixing nuts on the flexible suspensions .

ROLE OF THE STERN GLAND

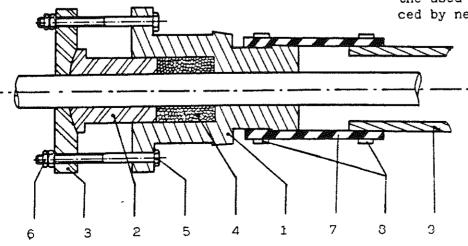
Check on the water tightness between the stern tube and the shaft . Watertightness can be obtained by using a greased or graphited gland .

In the yard, the gland is mounted "free". It is therefore necessary to adjust it during the first hours of service of the boat and the starting up of the engine. This first adjustment will be made by your KELT dealer when the boat is launched.

Please note that during normal service when the shaft turns, a well adjusted gland should "DRIP" permanently because the water lubricates the grease; this is VERY IMPORTANT. If this does not happen, there is a risk of deterioration of the shaft.

The rotation of the shaft in the course of time provoking the normal deterioration of the braid, a regular check-up of the gland (adjustment, state of the braids, watertightness, etc) is imperative at least every 6 months . If it appears to need adjusting this should be done by your KELT dealer or by a professional .

The length of life of the stuffing is not indefinite and one must realize that when the adjustment limits (compression of the stuffing) are reached, the used braids will have to be replaced by new ones .



- 1' Gland element
- 2 Cover
- 3 Top of the cover
- 4 Stuffing (graphited braid)
- 5 Tightening bolt
- 6 Blocking counter-nut
- 7 Flexible connection piping
- 8 Tightening collars
- 9 Stern-tube

REMEDIES	ap on filter ealer ank up	. Close the decompressor	 Push the button in Check the lever travel See your dealer Tighten the injector See your dealer 	. Clean or change the filter . See your dealer . Check the oil level . See your dealer	Replace the shaft Tighten the center-boss Check that the stern-gland is tight Oil the propellor shaft Check the oil level of the reversing device	. See your . Re-regula . Re-regula	See your dealer See your dealer Oil the cable Check the oil level
POSSIBLE CAUSES	 Fuel tap turned off Blocked filter Faulty fuel admission No diesel Unprimed pump 	. Decompressor open . Faulty gasket	 The engine stop button is not pushed in completely The throttle will not open fully The injection pump is not working An injector is leaking An injector is faulty 	 Blocked air filter Faulty injectors Too much oil in the crank-case Bad lubrification Segmentation 	. Lost propellor . Broken propellor shaft . The reversing device is slipping	lation of the reversing le-track which is out of egulation of the forward broken	 Ditto above Except for broken gear pinions Neutral out of order Control cable lacking in lubrification Lack of oil in the reverse system
SYMPTOMS	The engine will not start	There is no compression	The engine does not turn over regularly when in neutral	engine gives off black	The engine gives off blue smoke The engine revs up but the boat does not advance	Reverse gear in working order Forward gear out of order	Forward gear in working order Reverse gear out of order Stiff reverse lever

VENTILATION

A double ventilation has been planned; one in the cockpit, one in the double cabin .

ACCESS TO THE ENGINE

Two access hatches are placed in the stern cabin . Furthermore, an access hatch is situated in the toilet . The main access is in the companionway;

EXTINGUISHER

We leave you to choose where you wish to

have your extinguisher. In the event of fire in the engine, a hole has been provided for in the main hatch, of the size of the head of an extinguisher. Do not open the engine locker hatch, this might create a downdraught.

POSITION OF THE ENGINE CONTROLS UNDER SAIL

To prevent the propellor from turning when under sail, put the gear in reverse preferably.

EXTERNAL MAINTENANCE

CLEANING THE HULL

Use black soap or natural cleansing powder (avoid using abrasive detergents) and a car shampoo without silicones .

To prevent the polyester from tarnishing we recommend polishing it every now and again with a boat polishing paste. Every 6 months, the boat needs washing with fresh water and a brush in order to take off the layer of slime that covers the antifouling and prevents it from acting

It is recommended to rub the hull down and to apply a layer of antifouling roughly once a year, according to the state of the antifouling. In the case of oil stains: clean with white spirit, wash the grease off then apply polish.

CLEANING THE DECK

We recommend a natural unfrothy cleansing powder (do not use abrasive detergents) .

SCRATCHES ON THE HULL

Small scratch: rub down with NO 400 or 600 sandpaper, add a little washing-up liquid to your water. Rinse in fresh, clean water. Finish with a product that gives a shine.

BALLAST AND CENTRE-BOARD CASTINGS MAINTENANCE

No particular maintenance is necessary A layer of antirust has been applied to the castings .

We recommend repainting the hull with antifouling once a year .

REPAIRS TO THE POLYESTER

- 1 Two types of defects in the polyester can appear
- a) Small chips and bubbles .

 The bubbles are between the gel coat and the first layer of material . They are rare and can appear on the prominent corners of the deck .

 The small chips sometimes appear after a shock (mainsail block, winch-handle) . These bubbles are of no consequence to the structure or the quality of the polyester . They are however inaesthetic .
- b) Bigger chips or scratches due to mechanical shocks .

2 - Material needed

- . No 150 sandpaper (water)
- . No 600 sandpaper (water)
- . Gel finishing coat and catalyst
- . Acetone (gel coat solvant)
- . Polyester mastic
- . Polish
- . Rubber gloves
- . Small paint-brush (for waterpaints)
- . Cloth

3 - Precautions to be taken

The gel coat catalyst is a toxic product which can cause burns . It must be handled with care, avoiding all contact with the skin . The use of rubber gloves is recommended . The repairs must be made on perfectly dry surfaces and with an ambient temperature of a least 15° C .

4 - Operation instrutions

a) Small air-bubbles and chips

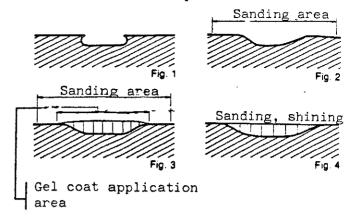
. Rub down the edges of the cavity

with N° 150 sandpaper to smooth the angles then sand down a diameter of roughly 3 cm around the chip, this giving a better adhesion of the fresh gel coat on the original gel coat.
. clean the sanded area with acetone.
. Mix 2% catalyst with the quantity of gel coat needed (too little catalyst would slow down the hardening process too much, to much catalyst would cause intense overheating of the mixture and this might be the cause of an eventual

too much, to much catalyst would cause intense overheating of the mixture and this might be the cause of an eventual difference in colour). It is teherefore better to have a weaker rather than stronger mixture.

. Apply the mixture with a paintbrush in order to fill the cavity and overflow on the previously sanded surface (fig 3). When the gel coat is completely dry, rub down with N° 150 sandpaper, then finish off with N° 600. Shine with a polish and a cloth. (fig 4).

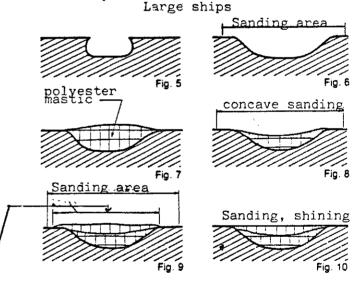
Gel coat application area



b) Important chips and deep scratches

Same operation as previously except for the necessity afterwards to touch up the cavity with mastic (fig 7) Once it is hard, gently sand leaving a slight hollow (fig 8), then continue the above-mentioned operations (fig 9, fing 10)

N.B. On the vertical parts of the deck it is difficult to keep a gel coat in place while it is being applied . A piece of adhesive tape stuck just below will help .



Winches, Blocks, Rigging screws

Grease regularly with a silicone-based grease

The rotation of the sheaves

It must be checked . If necessary use a lubricating loosen them .

Stainless steel rigging

Wash with fresh water .

Is liable to either tarnish or rust in the long run . In this case, clean with soapy water, then polish, with miror or adapted polish, with a cloth .

Glass surfaces and frames

The seaspray often leaves a layer of salt on the panels and their frames . Hose down and then apply an adapted product on the glass panels and paraffin oil with a soft cloth on the frames .

Sail Maintenance

The sails need a great deal of attention We recommend rinsing them in fresh water as often as possible; the salt burns the seams, hardens and weighs down the sails which can influence speed in calm weather.

- . Avoid storing damp sails on board
- . Avoid letting them flap in the wind : this wears them out quickly .
- . Fold and roll them fairly loosely

. Give them to your sailmaker as soon as possible for an eventual overhaul .

Cleaning

Rust stains :

- . Use a 5 or 10 % hydrochloric or oxaltic acid solution according to how serious the stain is . Rinse under running water .
- . Or use an ammonium fluorure solution (commercial anti-rust) .

Blood stains :

- . If fresh, wash in cold water .
- . If dry, let them soak in cold water, then use a little pure bleach . Rinse under running water .

Oil and grease (fuel oil, oil, tar) :
. Soak with absorbant fat ; butter,

- cooking oil ...
 . Clean with trichlorethylene
- . Wash with soap

Note: for removing non-animal fats: trichlorethylene.

Paint stains :

. Use the solvant recommended for the paint in question, or start by using methylen chlorate

Mildew:

. Wash with soap or bleach . If this is insufficient, use a little washing soda (very small quantity)

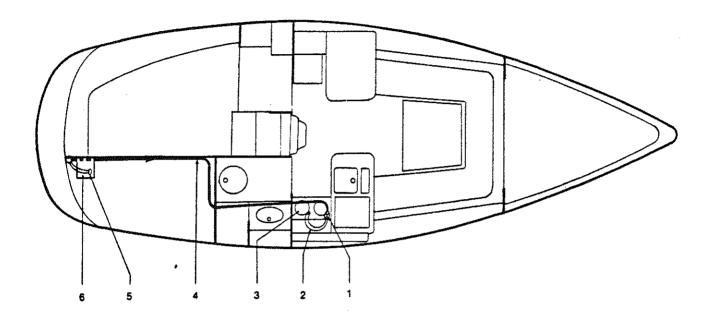
Winter Storage

The sails must be stored in a dry place

GAS CIRCUIT

- 1 Quarter-turn cock
- 2 Normagaz flexible pipe
- 3 2 ring cooker

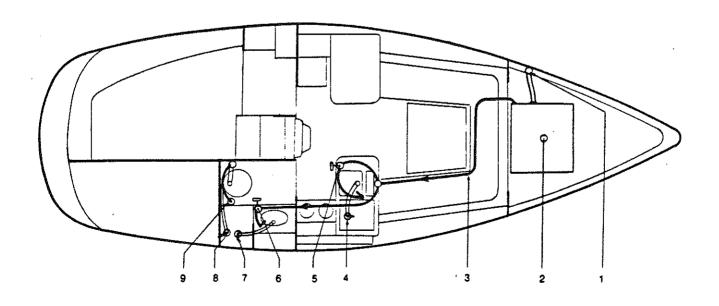
- 4 Rigid pipe
- 5 Security pressure-reducer
- 6 Locker for gas container

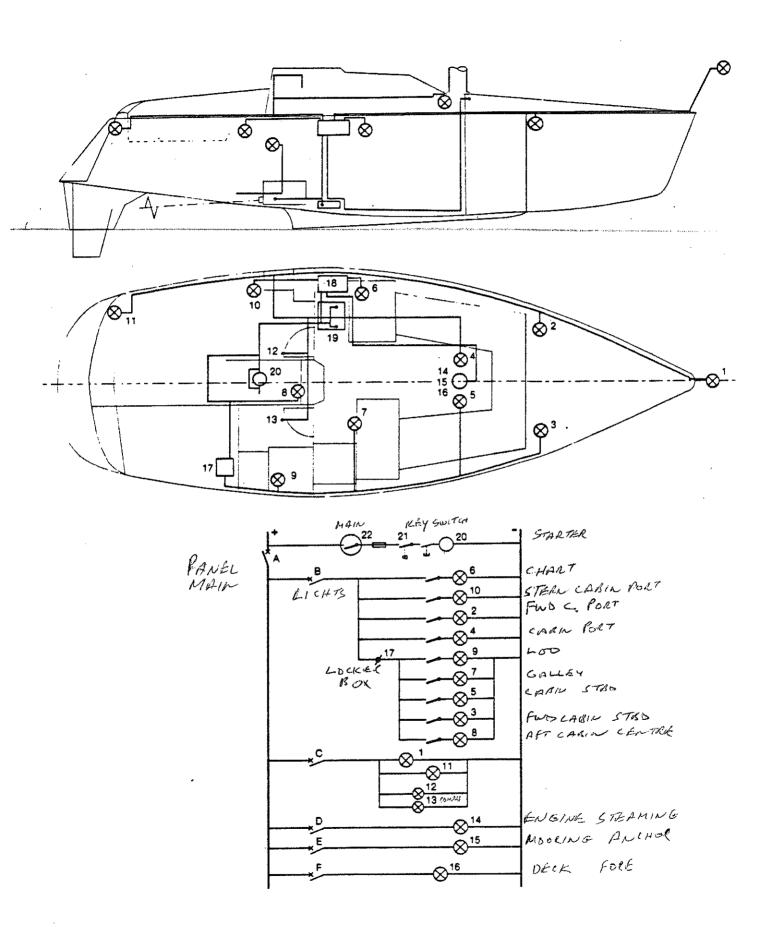


WATER SYSTEM

- 1 Plughole and pipe for filling the tank 5 Sink water supply pump
- 2 90 litre tank
- 3 Water supply pipe
- 4 Sink drain valve

- 6 Basin water supply pump
- 7 Basin drain valve
- 8 WC drain valve
- 9 W.C. suction valve





Ref	Num	Description	Characteristics	Remarks	
22 21 20	1 1 1	mains switch Key switch Starter			
19 18	1 1	Battery Switchboard	12 V 70 at 80 Ah 6 circuit breakers : A, B, C, D, E, F	+ 1 voltmeter + 1 point	
17 16 15	1 1 1	Branching box Deck lighting FWP Mooring light ANCHOR			
14 13 NA 12 Pd		Engine signal lightun) the frame Compass light Compass light		Extra flex	
11 N d 10 9		Stern light Stern cabin Washbasin, W.C.	10 Watts 2 x 5 Watts 2 x 5 Watts	2 bulbs 2 bulbs 2 bulbs	
8 7 6	1 1 1	Stern cabin Galley Chart table	2 x 5 Watts 7 Watts 3 Watts 7 Watts	Z Bulbs	
5 4 3 2	1 1 1	Dining quarters Dining quarters Forward station Forward station	7 Watts 7 Watts 7 Watts		
1 ~	100 I	Forward light (bow) R+6	25 Watts		

HEAD

The WC water supply valve is to the left of the WC when facing it . The drain valve is in the oilskin locker (righthand cock when facing it) . Instructions for use

- 1 Open the water suction and evacuation valve fully
- 2 Put the little lever on "flush", work the pump, which will rinse the bowl .
- 3 To empty the bowl, put the little lever on "dry bowl" and work the pump 4 Leave the lever on "dry bowl" when the W.C. is not in use .
- 5 When the sea is rough or when the W.C. is not in use, shut the suction and evacuation valves .

TOILET

A foot pump under the basin will bring in the water supply; the basin water evacuation valve is in the oilskins locker (the lefthand valve).

The storage locker is behind the mirror .

1 - Teak, wood, interior and exterior varnish

All the interior woodwork has been previously varnished. No special upkeep is indicated. However if you wish to avoid a certain "weathering", we recommend using "lobo" varnish. For exterior wood: (the wood can do without upkeep without harm; in this case it will soon take on a greyish tint).

One only needs to rub it over with quick-drying linseed oil . If this has been neglected, paint some "colorblack" on to clean it thoroughly . Brush with a metallic brush . Scrub the wood before varnishing it (stoppani varnish) .

2 - Upkeep of the cushions

We recommend brushing the cushions regularly to prevent the dust from discolouring them. If stained, wash with plain or soapy water, depending upon the degree of the stain.

OPTIONAL EQUIPMENT

Optional equipment

We suggest a certain number of options direct from the boatyard:

- . Sails
- furling system and furling genoa with flattering system
- 26 m2 medium genoa

. Antifouling

Furthermore, your KELT dealer is the best person to recommend any additional equipment .

Examples: log, speedometer, leadsman, wind guage, etc.

This is not the complete list .

TRANSPORT

On the roads, the KELT 29 is driven by special convoy .

- . Overall length: 8,65 m
- . Width: 3,22 m
- . Centre-board yacht height : 2,27m and the craddle : 15 cm
- . fixed keel yacht height with ballast : 3,20 m ; craddle : 15 cm
- . fixed keel yacht height without
- ballast: 2,27 m
- . tonnage: 2 900 Kgs

- . length of the mast : 11,50 m in the In the event of transport by cargo, the estimated volume is :
- 95 m3 for the fixed keel yacht with craddle
- 67 m3 for the C.B yacht with craddle

These boats are delivered with the guard-rails, stanchions, forward pulpit dismounted.

LAYING UP FOR WINTER

Laying up for winter

For a prolonged halt, or for laying up for winter, particular attention should be paid to the whole of the boat . A careful control must be made .

Precautions to be taken :

- . a complete rinse with fresh water
- . the mechanical parts must be oiled and greased, the stern-gland slightly tightened to render it completely watertight (do not forget to loosen when next used)
- . the sails must be rinsed, cleaned, dried and stored in a dry place . $\,$
- . the bilges must be washed and dried .
- . avoid any humidity inside the boat if the boat remains afloat do not forget to shut all the valves and protect all exposed parts .

- . Do not leave anything perishable aboard . We recommend removing the cushions and placing them in a dry and well-aired spot . Furthermore, leave the interior lockers open to allow the air to circulate .
- . A zinc anode is fixed at the end of the propellor shaft . We recommend that at each careening or taking out of the water, it be checked and eventually replaced .

Precautions against frost

- . Drain the water systems
- . close the valves (if the boat is out of the water for the winter, open all the valves) .
- . Block up the exhaust outlet .
- . Put antifreeze in the pipes for boats wintering afloat in countries where the temperature drops drastically .

PERIODICAL MAINTENANCE CHART

	After :					
Points to be checked	the 1st week	6 mths	1 Year	Wintering	Observations	
Antifouling		W	WP	W P		
Outlets in the hull		WI	WI	WI		
Rudder		C	С	С	Check play in the rubber tube	
Stern-post		CI	CI	CIW	Check play	
Anode		CW	CW	CW	Check each time	
Propellor		CW	CW	CW		
Engine	С	С	С	CD		
Valves	CI	CI	CI	CIWG	Graphited grease	
Exhaust pipe	CIT	C	C	D		
Diesel filter			CW	CD	Change according	
Air filter				С	to builder's instructions	
Stern gland	I	I.	I	I		
Engine body fixtures	CT		C	CR		
Battery charge	С	С	С	С	recharge during winter lay-up	
Lights	CI	CI	CI	CI	· · · · · · · · · · · · · · · · · · ·	
Electricity		С	c			
Pumps	CI			WD		
Water tank	I			WD ·	:	
C.B. control winch	C	С	C	С		
Pipes	I	,		WD		
Deck moorings	T		ł	TW		
Standing rigging	T	T	T	CG		
Running rigging	C	C	С	CW		
Winch, sheave, block			ļ	G		
Sails	C	C	С	CW		

C : check the condition

I : check the water tightness

G : grease
W : wash/clean

P : paint

T : Check tension

D : Drain



KELT

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